

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

NAL-250HM COMPOUND

RichardsApex NAL-250HM is a medium viscosity high film strength oil. It is composed of extreme pressure additives and formulated with select friction modifiers. It is highly recommended for use as a lubricant on stamping, machining and drawing of both ferrous and nonferrous metals.

BENEFITS:

- High film strength
- Can be used on ferrous and nonferrous metals
- Non-staining to nonferrous metals
- Contains no added sulfur or chlorine
- Very polar lubricant
- Gives excellent rust protection to ferrous metals
- Can be cleaned by a mild alkaline cleaner such as our **TK-41** or vapor degreasing

RECOMMENDED USES:

- Stamping, drawing and machining - ferrous and non-ferrous metals.
- For drawing semiconductor tubes and wires.
- For rolling bus bar out of copper alloys.

TYPICAL SPECIFICATIONS:

Specific Gravity	0.88
Free Fatty Acid	2.7%
Viscosity @ 100F (37.8C)	250 SUS